



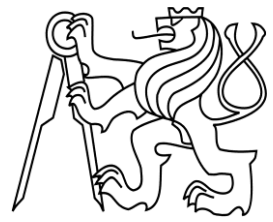
FIRE RESISTANCE TESTING

Virtual furnace

Ing. Kamila Cábová, Ph.D.



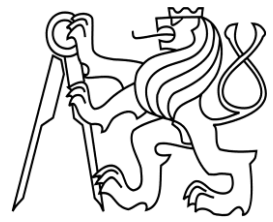
Structural fire design



Methods to define fire resistance of structures

1. Experiments
2. Tables
3. Simple models
4. Advanced models

Structural fire design

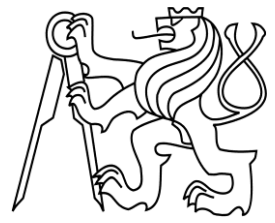


Methods to define fire resistance of structures

1. Experiments
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3. Simple models
4. Advanced models



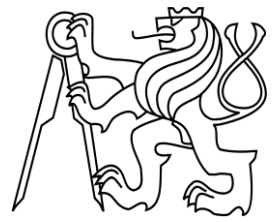
Experiments



- Material testing at elevated temperature
- Testing of structures
 - Standard fire testing = fire resistance testing
 - Small-scale testing of structures
 - Full-scale testing of structures



Fire resistance



Fire resistance of a structure, part of the structure or a member is an ability to fulfill required function (bearing and/or other)

- At specified level of mechanical load;
 - At specified influence of fire;
 - For required time.
-
- It is defined by time for which the structure is able to fulfill the required function/resist to influence of a fire and keep its characteristic properties.

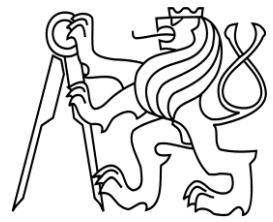
Fire resistance



Fire resistance is generally influenced by:

- Severity of fire;
- Material of the structural member;
- Geometry of the structure/member;
- Boundary conditions (supports);
- Mechanical load.

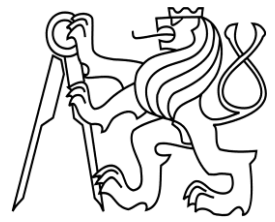
Fire resistance testing



Fire resistance is based on fire scenarios:

- For classification during standard fire, see EN 1991-1-2: 3.2, EN 13501-2: 4, EN 1363-1, -2.
- For individual evaluation of structures for parametrical fire, see EN 1991-1-2, Příloha A.

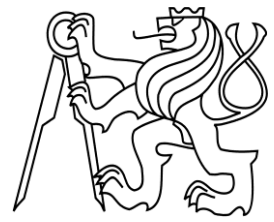
Fire resistance testing



Tested element is exposed to specified heating, during the heating a behaviour of the element is monitored based on criterios which are given in EN 1363-1:

- Resistance (R)
- Integrity (E)
- Insulation (I)

Fire resistance testing

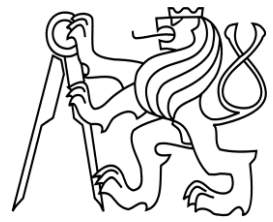


Legislation

For standard fire testing we use standards:

- EN 1363 – 1:2013 Fire resistance tests – Part 1: General requirements
- EN 1363 – 2:2000 Fire resistance tests – Part 2: Alternative and additional procedures
- EN 1363 – 3:1999 Fire resistance tests – Part 3: Verification of furnace performance

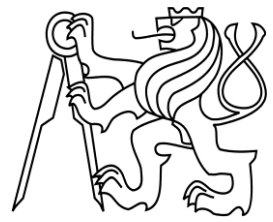
Fire resistance testing



Legislation

- **EN 1363 – 1:2013 Fire resistance tests – Part 1: General requirements**
 - Requirements on temperature, pressure in the furnace
 - Requirements on measuring devices
 - Boundary conditions incl. loading of a structures
 - Limiting criteria for deformation and integrity

Fire resistance testing



Furnaces for standard fire testing

Horizontal

- For horizontal members – floors , beams

Vertical

- For vertical members – walls, columns



Fire resistance testing

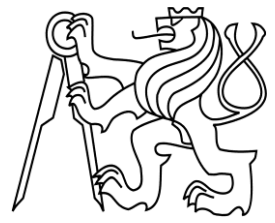
Furnaces for standard fire testing

Wall furnace

- Testing of cladding systems, glass filling, etc.



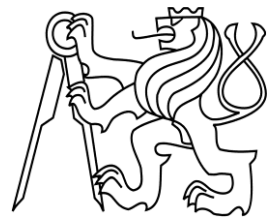
Fire resistance testing



- Horizontal furnace, Pavus a.s.



Fire resistance testing



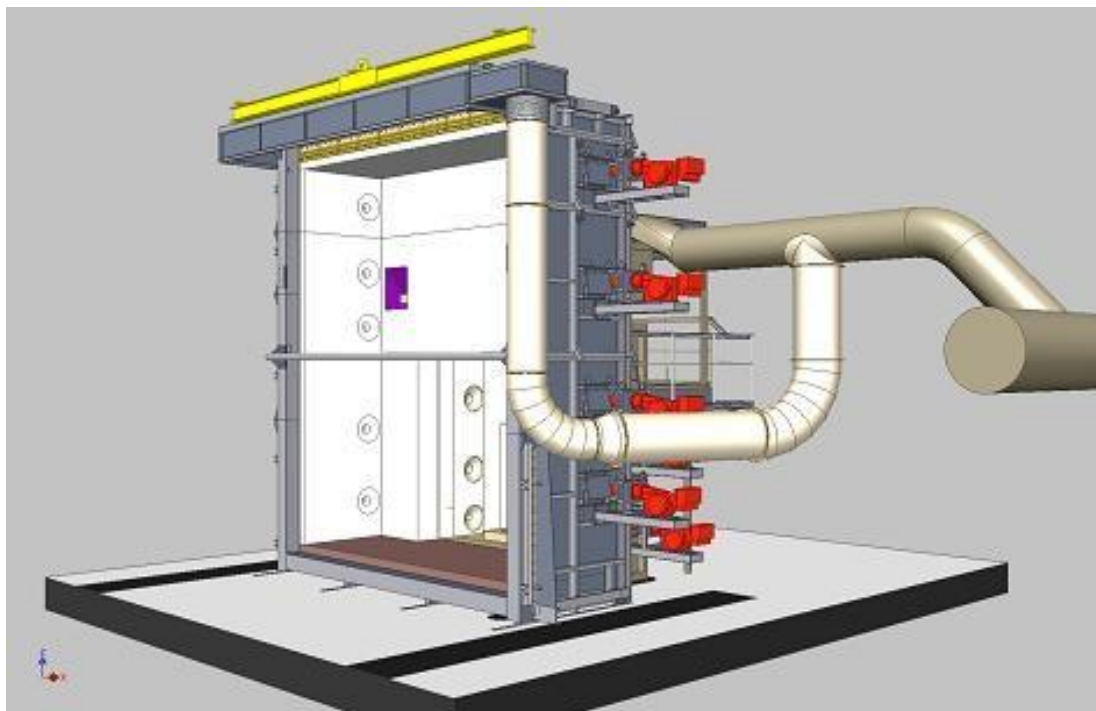
- Horizontal furnace, Efectis



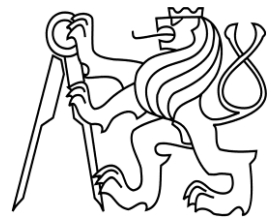


Fire resistance testing

- Vertical furnace, Pavus a.s.



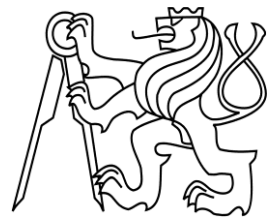
Fire resistance testing



- Vertical furnace, Pavus a.s.



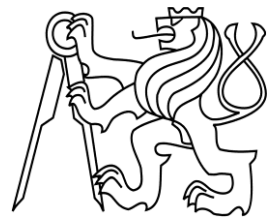
Fire resistance testing



Requirement for testing according to EN 1363-1

- Temperature inside the furnace
- Pressure inside the furnace
- Atmosphere (O_2) more than 4% of volume
- Density of lining material lower than 1000 kg/m^3

Fire resistance testing



Temperature inside the furnace

- Standard temperature curve (average temp. in furnace)
- Measured by plate thermometers
- In reality gas temperature is not uniform accros the furnace volume
 - Influenced by presence of tested elements

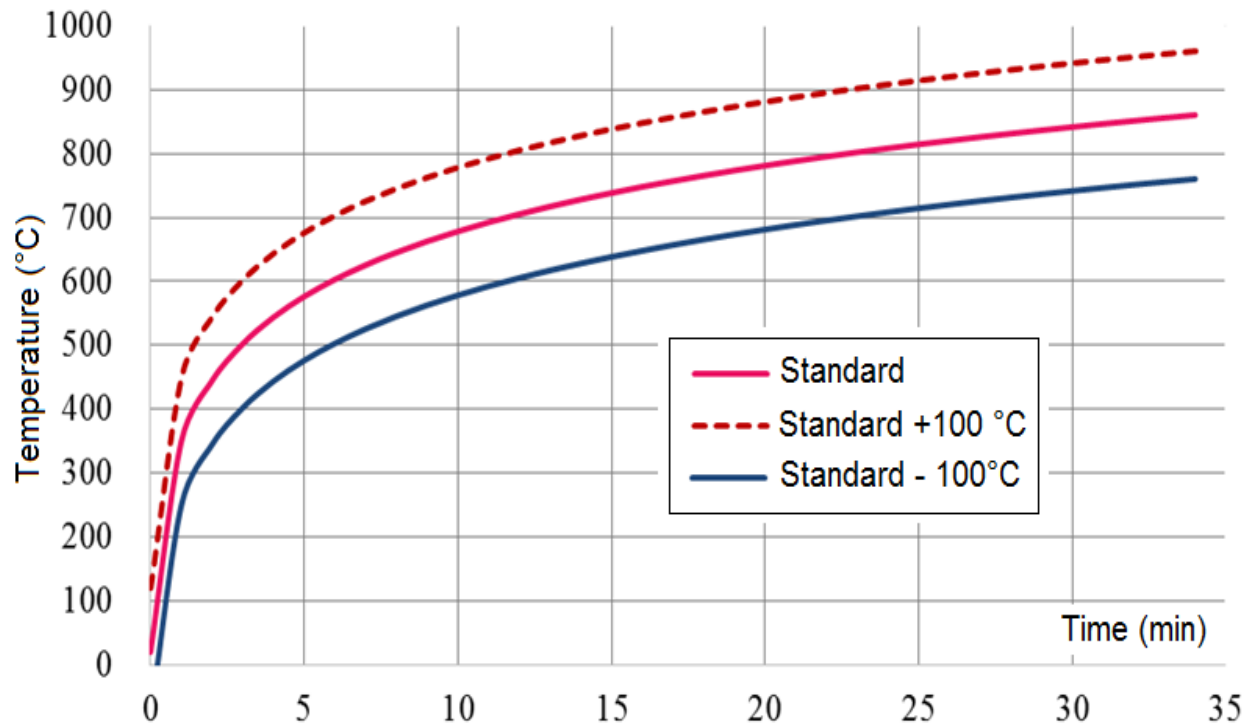




Fire resistance testing

Requirements according to EN 1363-1: 2013

Average temperature according to standard temp. curve



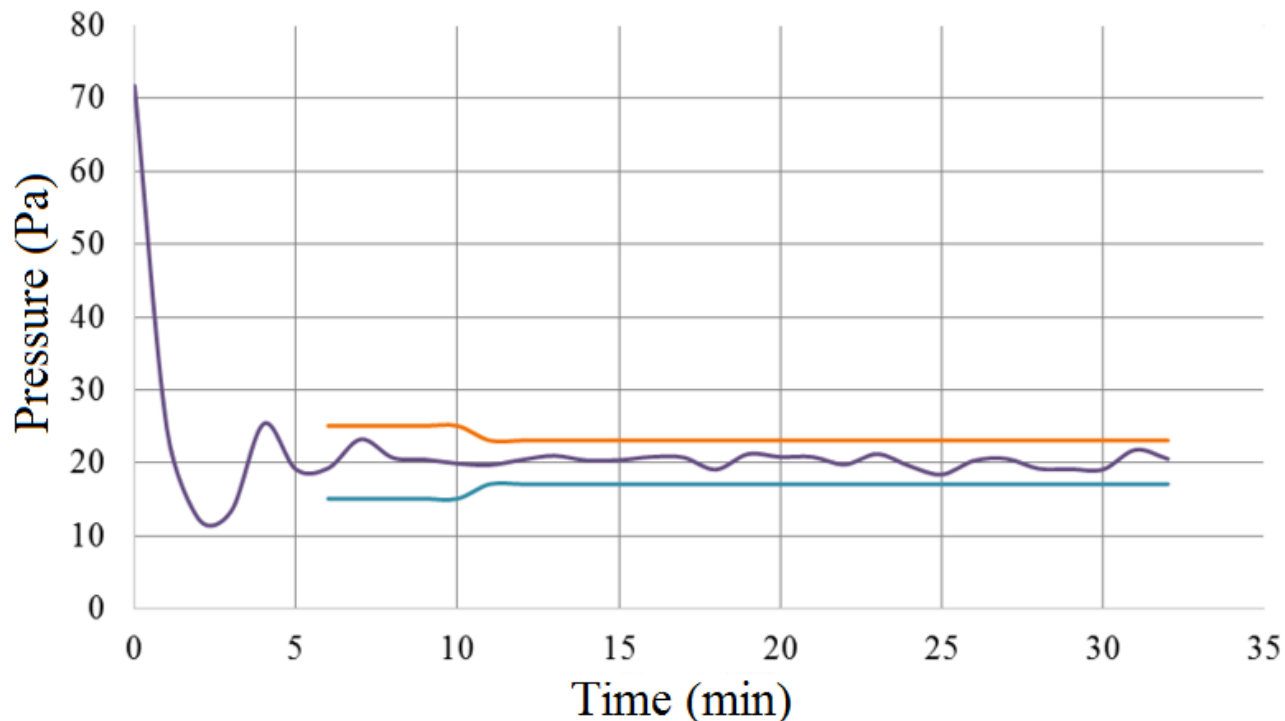


Fire resistance testing

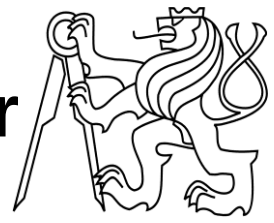
Pressure inside the furnace

Requirements according to EN 1363-1: 2013

Furnace over-pressure should not exceed 20 Pa



Fire test of composite steel-concrete floor



Material

Fibre-reinforced concrete

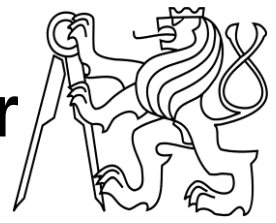
DE 60/0,8 N (1200 MPa)

DE 60/0,8 M (1550 MPa)

Material test to gain our results



Fire test of composite steel-concrete floor

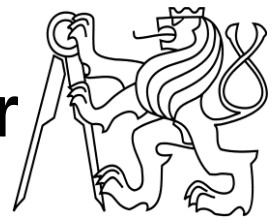


Preparation – primary and secondary beams, studs



PAVUS Veselí nad Lužnicí 2010

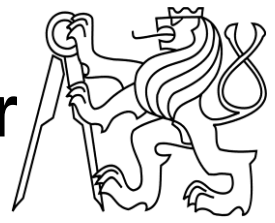
Fire test of composite steel-concrete floor



Trapezoidal sheet



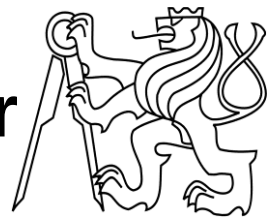
Fire test of composite steel-concrete floor



Concreting of the slab



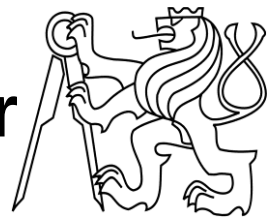
Fire test of composite steel-concrete floor



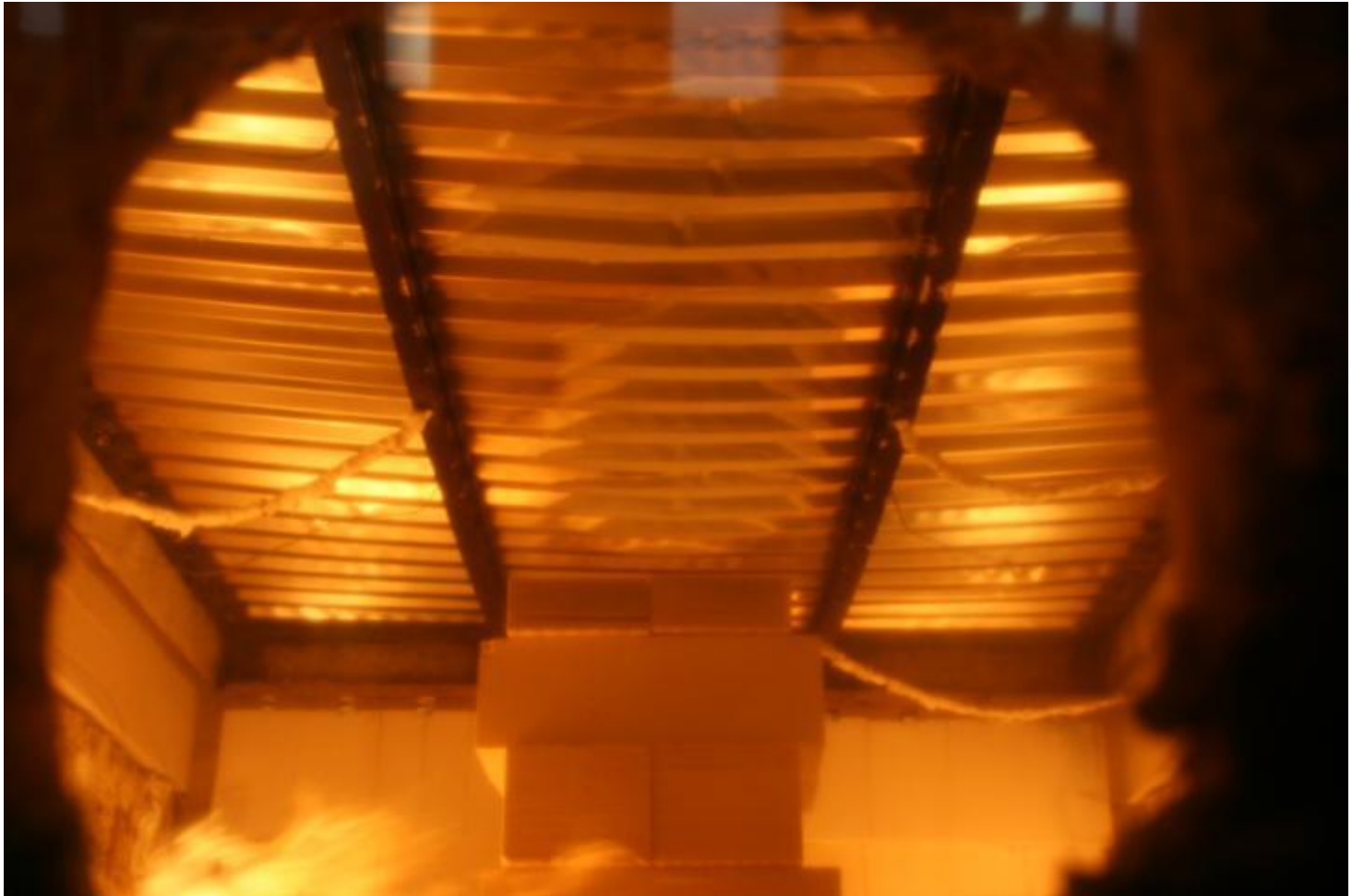
Slab on the furnace loaded by concrete blocks



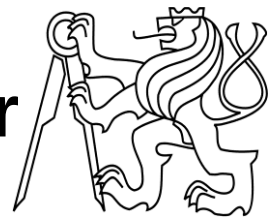
Fire test of composite steel-concrete floor



15 min



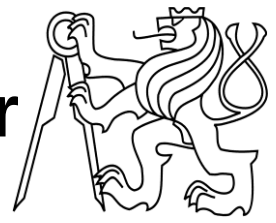
Fire test of composite steel-concrete floor



60 min



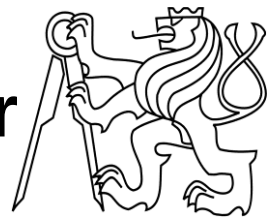
Fire test of composite steel-concrete floor



Failure in 250 min



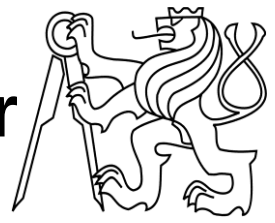
Fire test of composite steel-concrete floor



Failure in 250 min



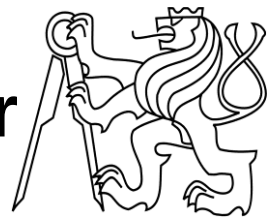
Fire test of composite steel-concrete floor



Failure in 250 min



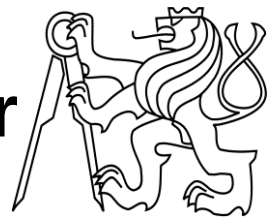
Fire test of composite steel-concrete floor



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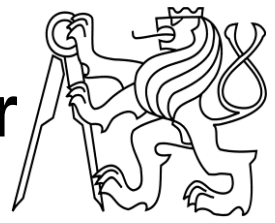
Fire test of composite steel-concrete floor



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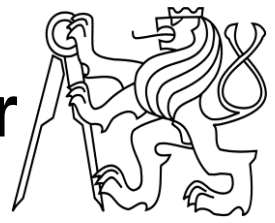
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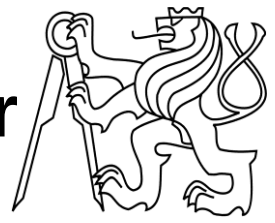
Fire test of composite steel-concrete floor



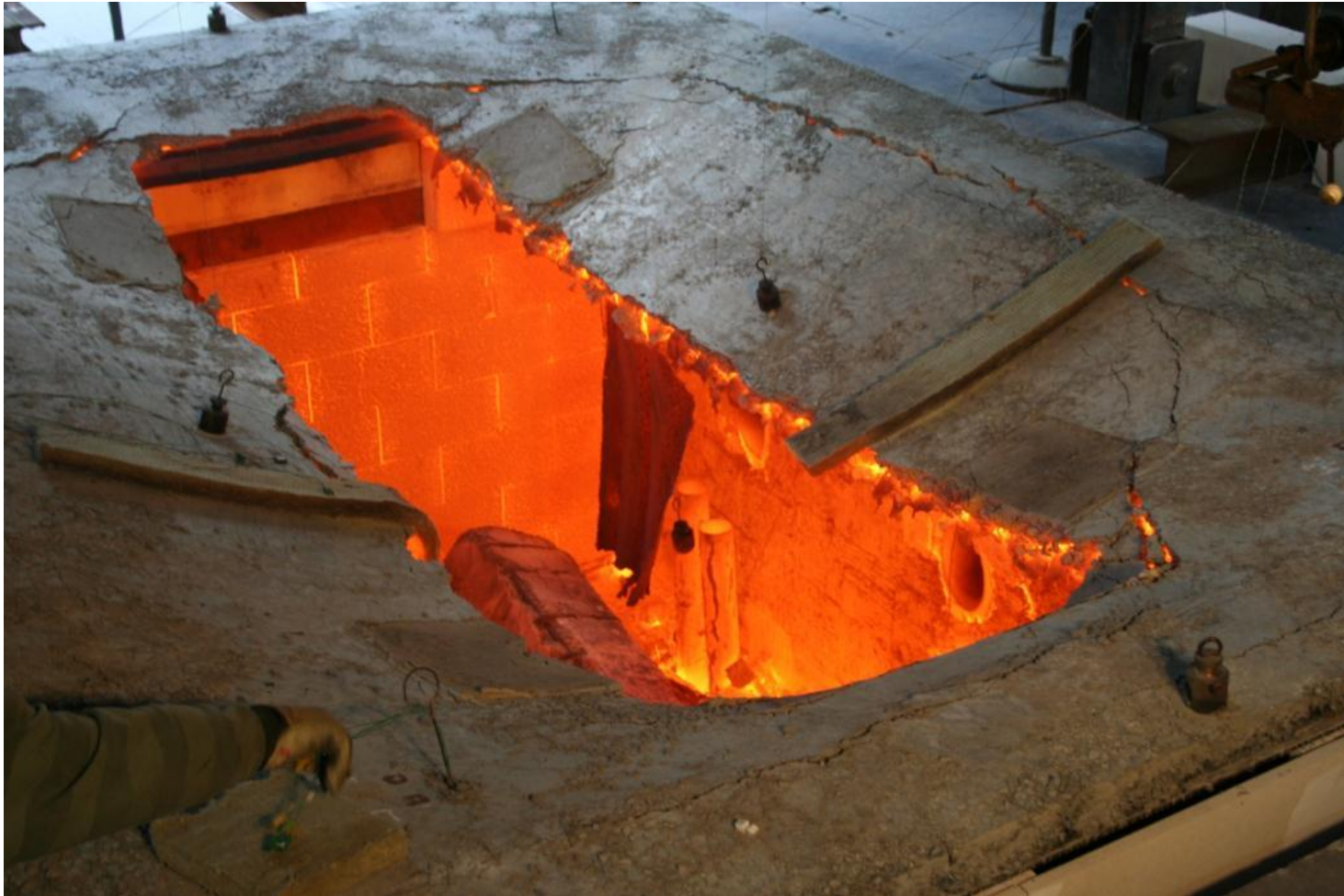
Failure



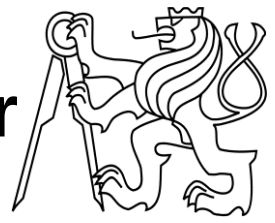
Fire test of composite steel-concrete floor



Failure



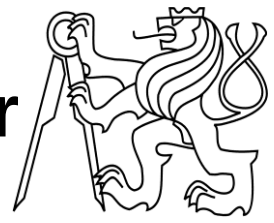
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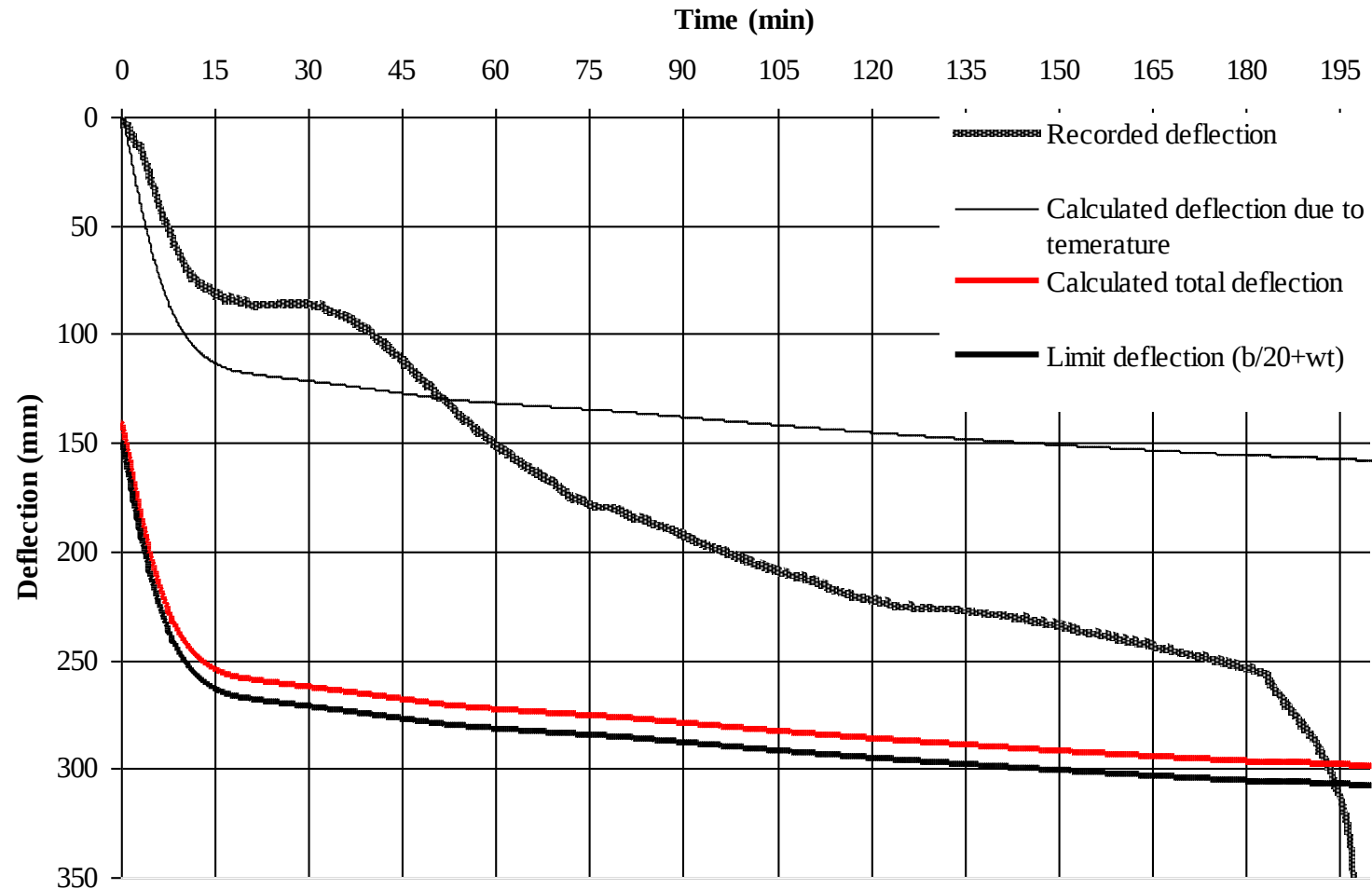
After cooling



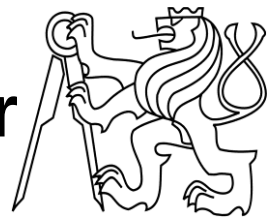
Fire test of composite steel-concrete floor



Slab deflection



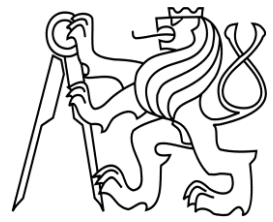
Fire test of composite steel-concrete floor



Results of the test

- Fire resistance of 120 min
- Insulation criterion of 65 min
- Slab integrity of 120 min

Virtual furnace



Drawbacks of standard fire testing

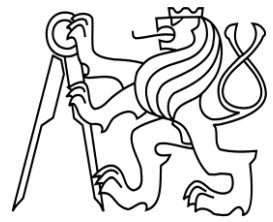
- Time consuming (planing, preparation, analysis)
- Expensive



Virtual furnace

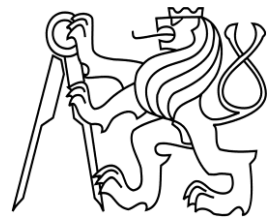
- numerical model using CFD (Computational Fluid Dynamics) and FEM (Finite Element Method)
- One-way coupled model

Virtual furnace



- **Coupled CFD-FEM model**
- **Thermal part**
 - FDS (Fire Dynamics Simulator)
 - Temperature environment in the furnace
- **Mechanical part**
 - OOFEM (Object Oriented Finite Element Model)
 - Heat transport and mechanical behaviour

Virtual furnace



- **Coupled CFD-FEM model**

- **Thermal part**

- FDS (Fire Dynamics Simulator)
- Temperature environment in the furnace

- **Mechanical part**

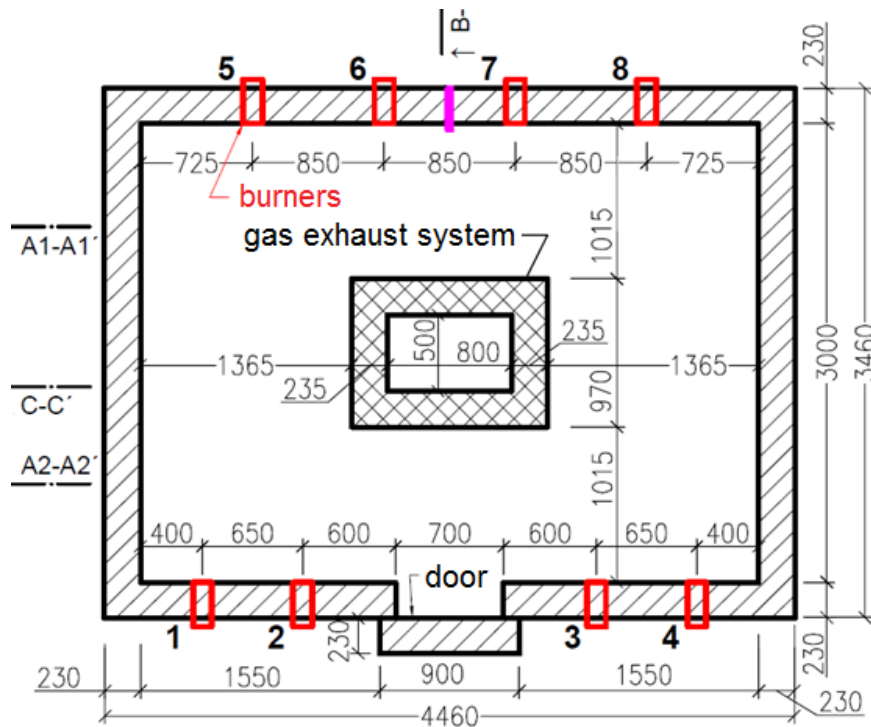
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Virtual furnace

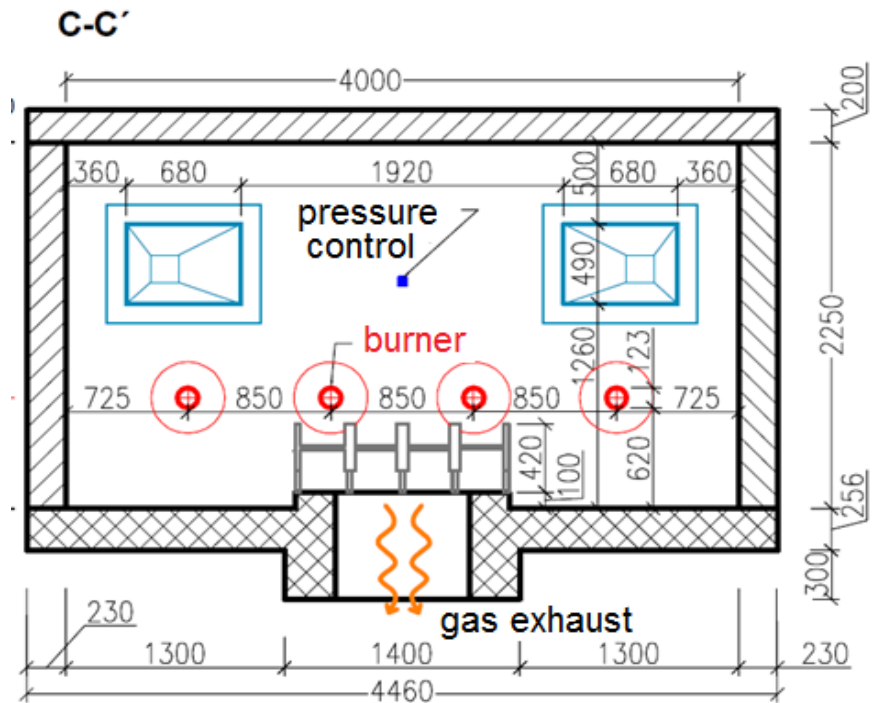
- Horizontal furnace
- Fire lab Pavus a.s.



Horizontal furnace in Pavus a.s.



Ground plan



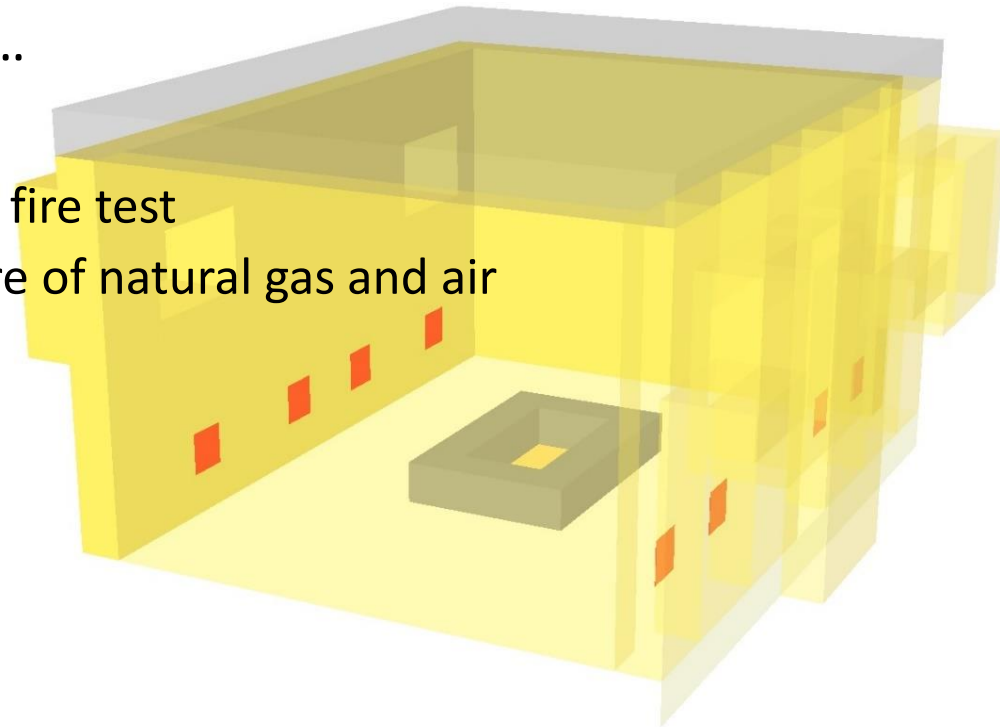
Section C-C'



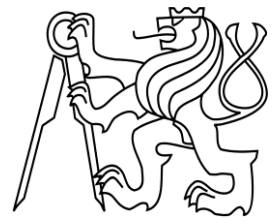
Virtual furnace

Numerical model

- FDS 6.5.2 (Fire Dynamics Simulator)
- Geometry, material properties, burners = real furnace
- Opening in the floor = real furnace
- Mesh size 250 mm, 100 mm, ...
- 8 burners
 - Power measured in the pilot fire test
 - Reaction of burning – mixture of natural gas and air

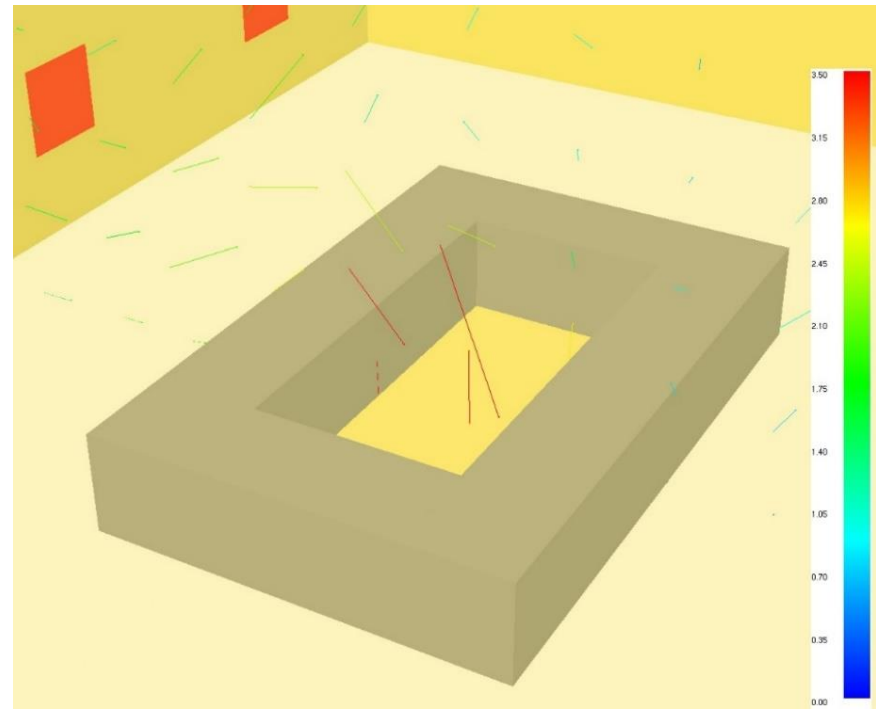


Virtual furnace



Numerical model

- Ventilation opening
 - Forced ventilation – control function which follows limit of 20 Pa

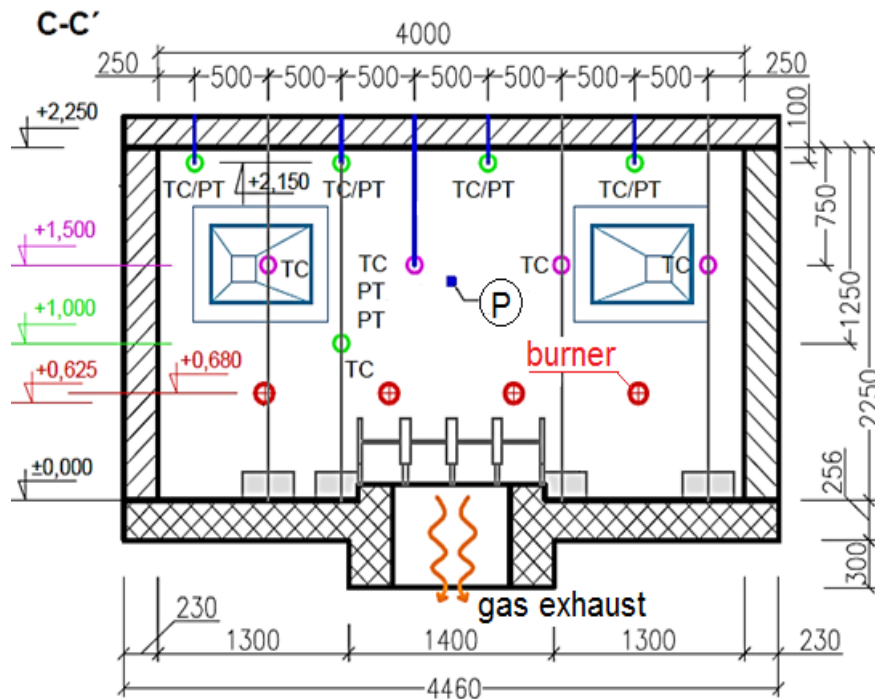




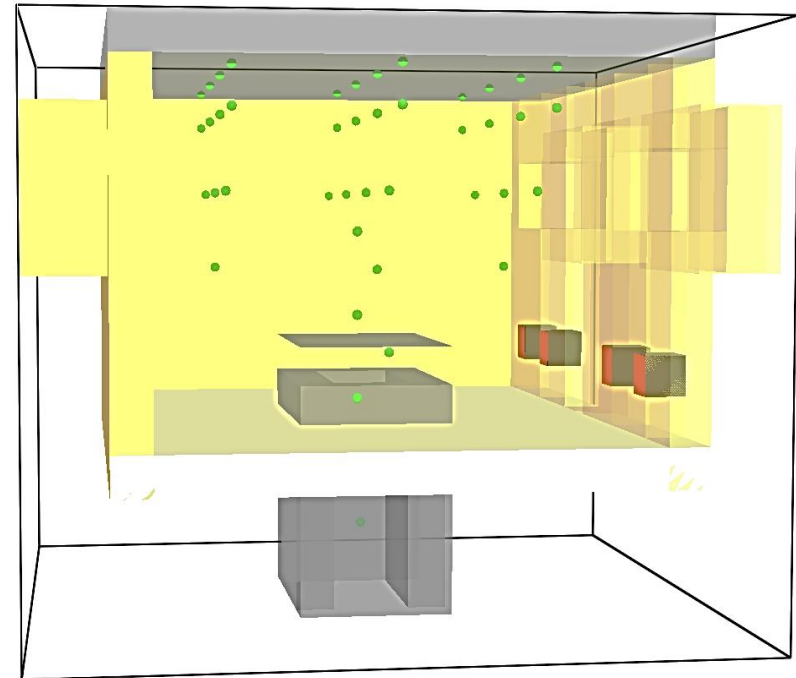
Virtual furnace

Numerical model

- Measurement of gas temperature
- 16 plate thermometers and 25 coated thermocouples



Measurement positions

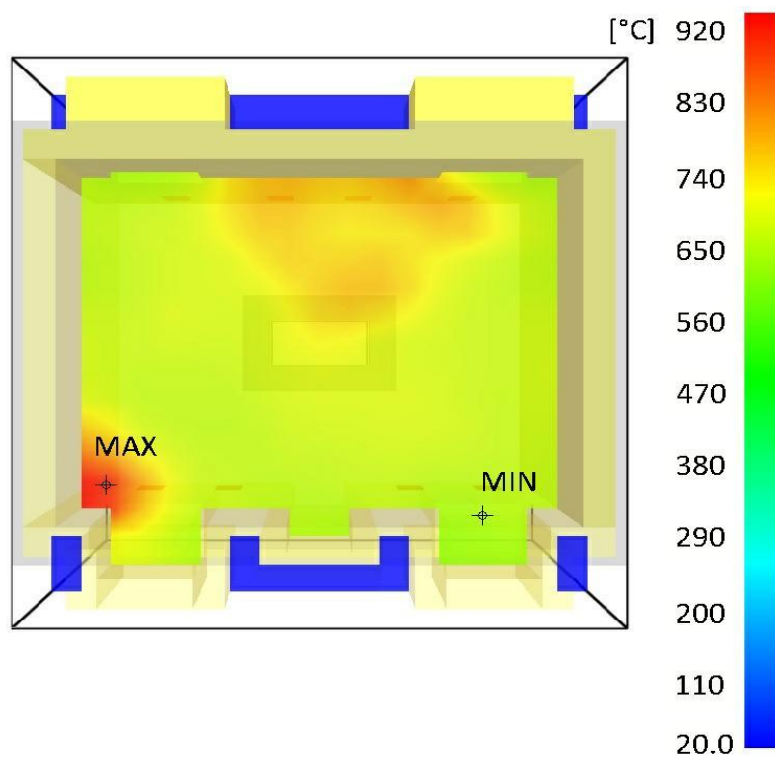


Mesurement sensors in the model

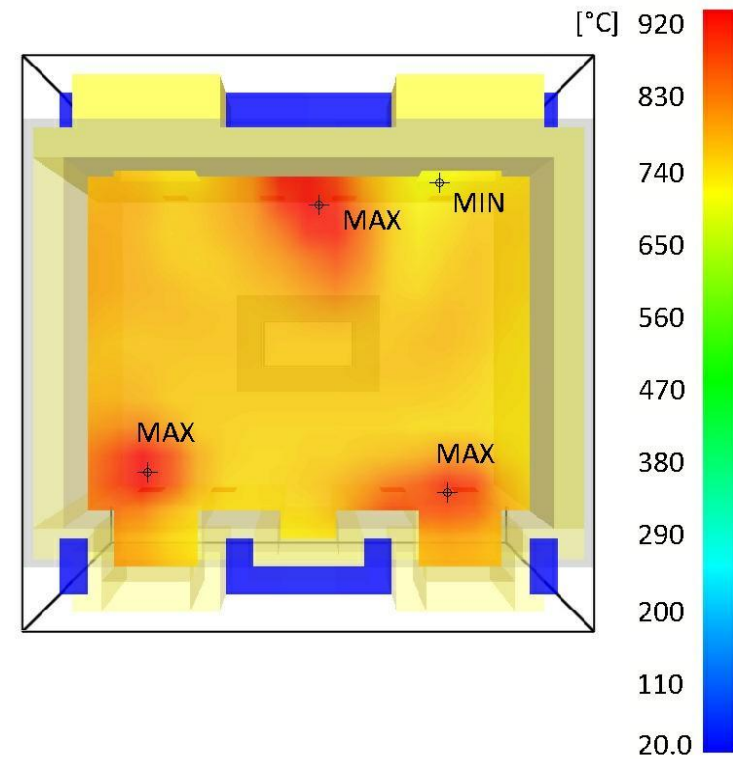


Virtual furnace

Numerical model - results

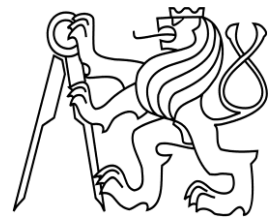


Temperature 100 mm below the ceiling in 5 min

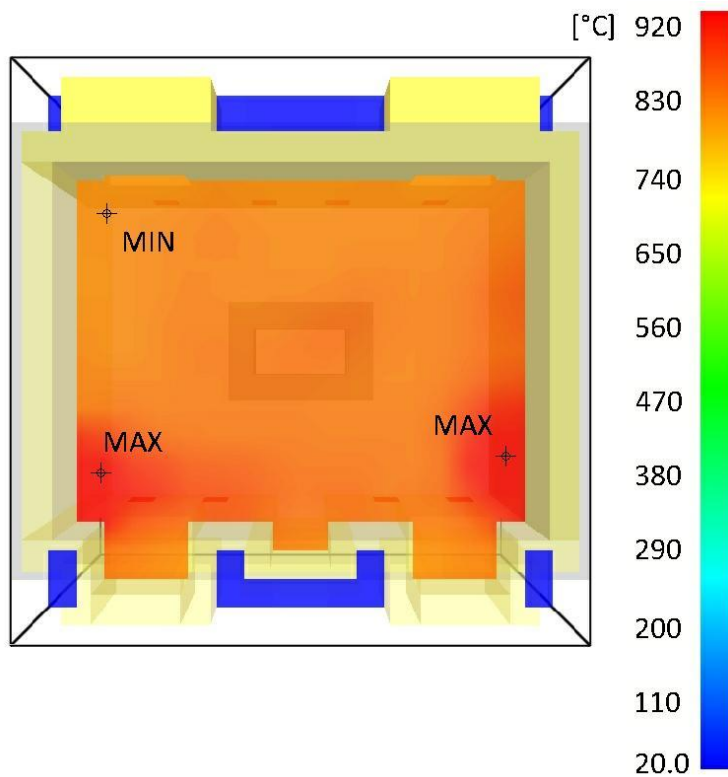


Temperature 100 mm below ceiling in 10 min

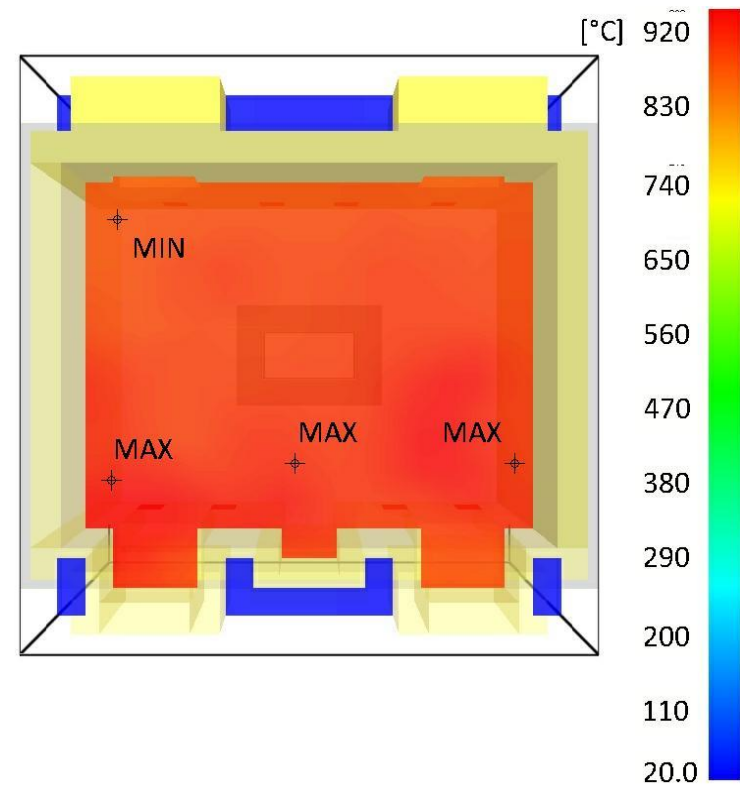
Virtual furnace



Numerical model - results



Temperature 100 mm below the ceiling in 20 min



Temperature 100 mm below ceiling in 30 min



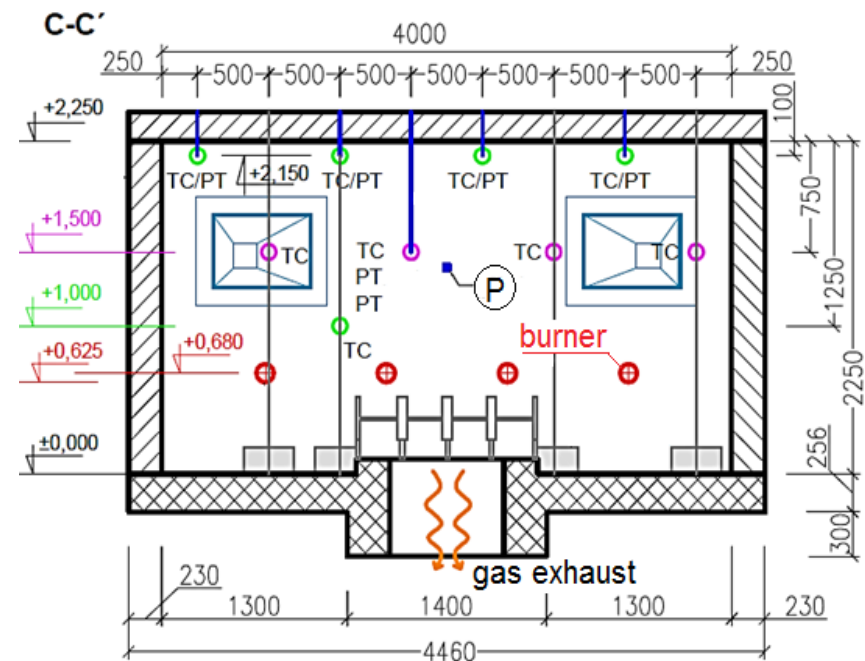
Virtual furnace

Validation of FDS model

- Fire test in empty horizontal furnace
- Measurement of gas temperature (TC), AST (PT) and pressure

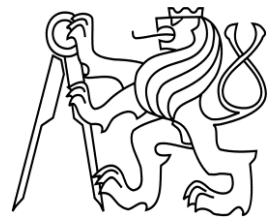


Fire test in the empty furnace

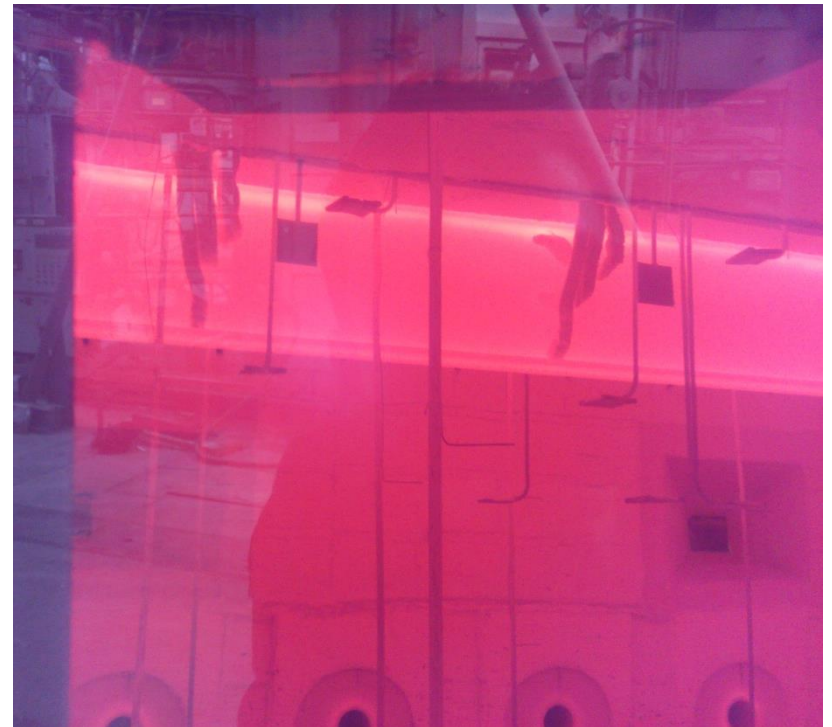


Measurement positions

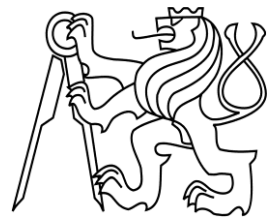
Virtual furnace



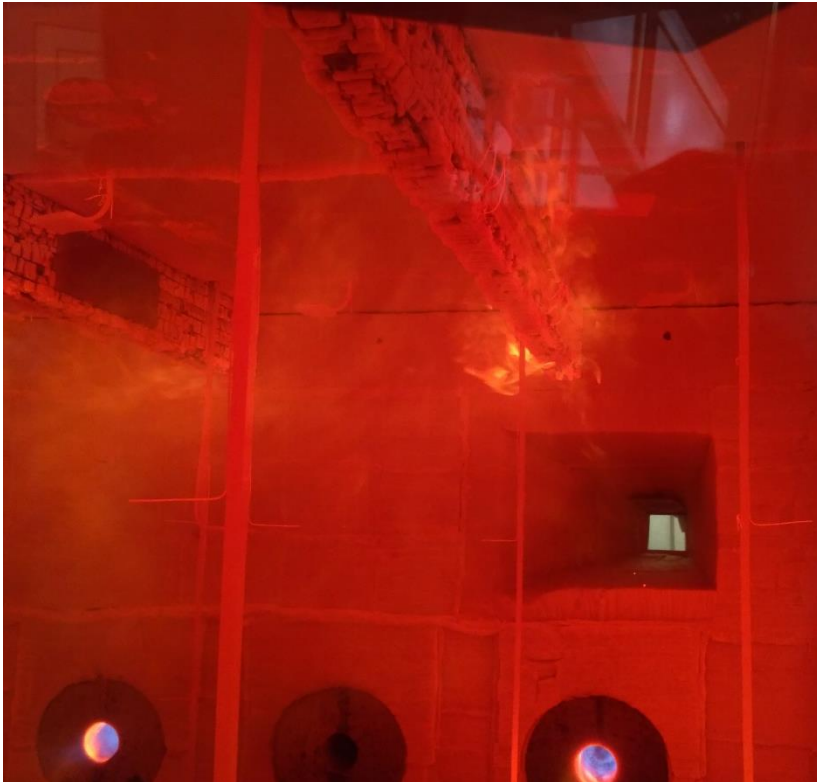
Validation of FDS model – fire test of a steel beam



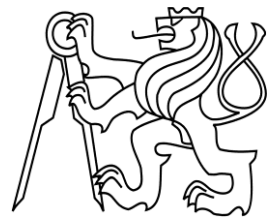
Virtual furnace



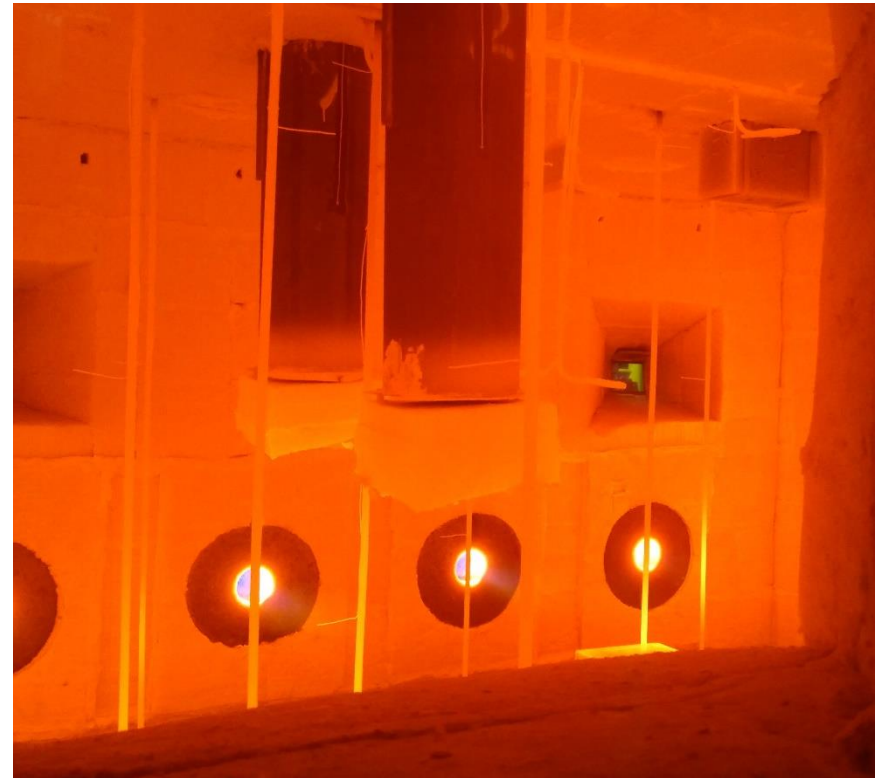
Validation of FDS model – fire test of 3 timber beams



Virtual furnace



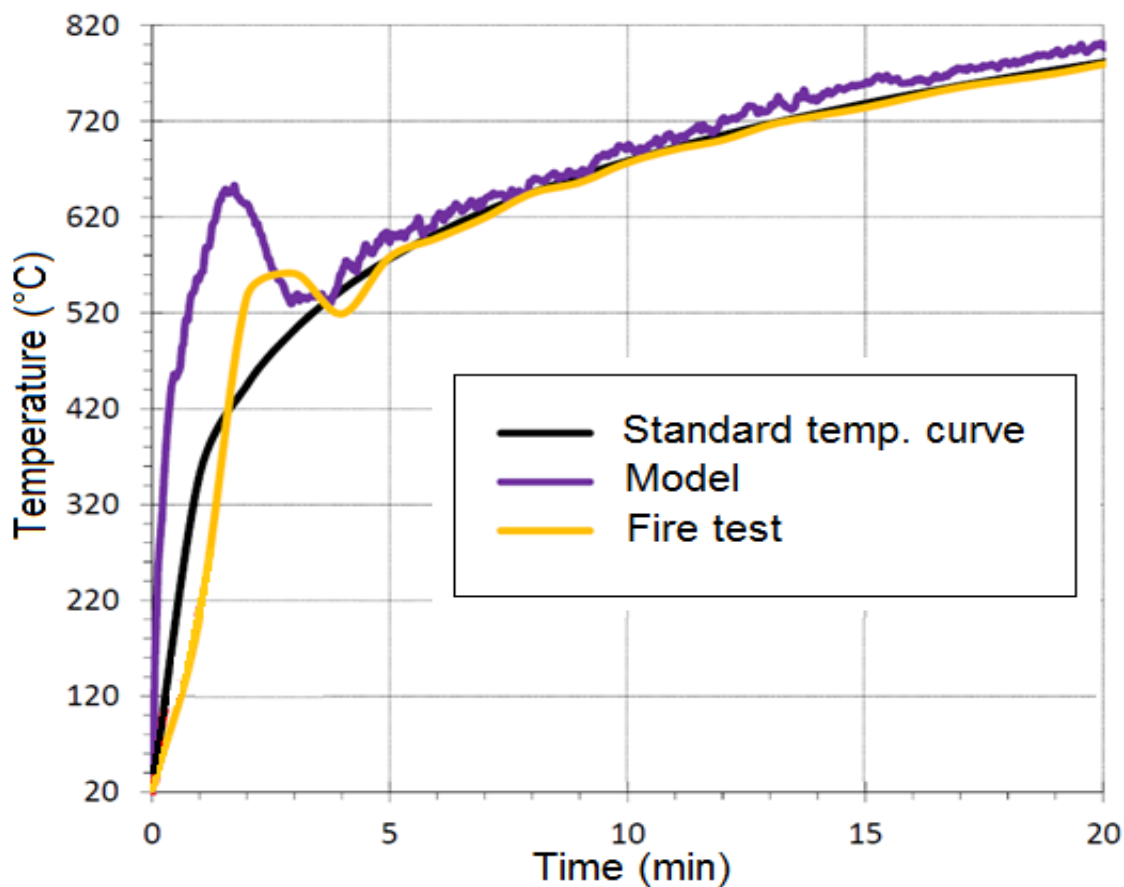
Validation of FDS model – fire test of concrete „dolls“

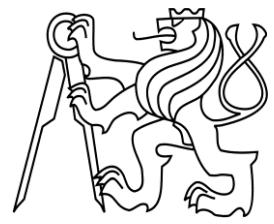




Virtual furnace

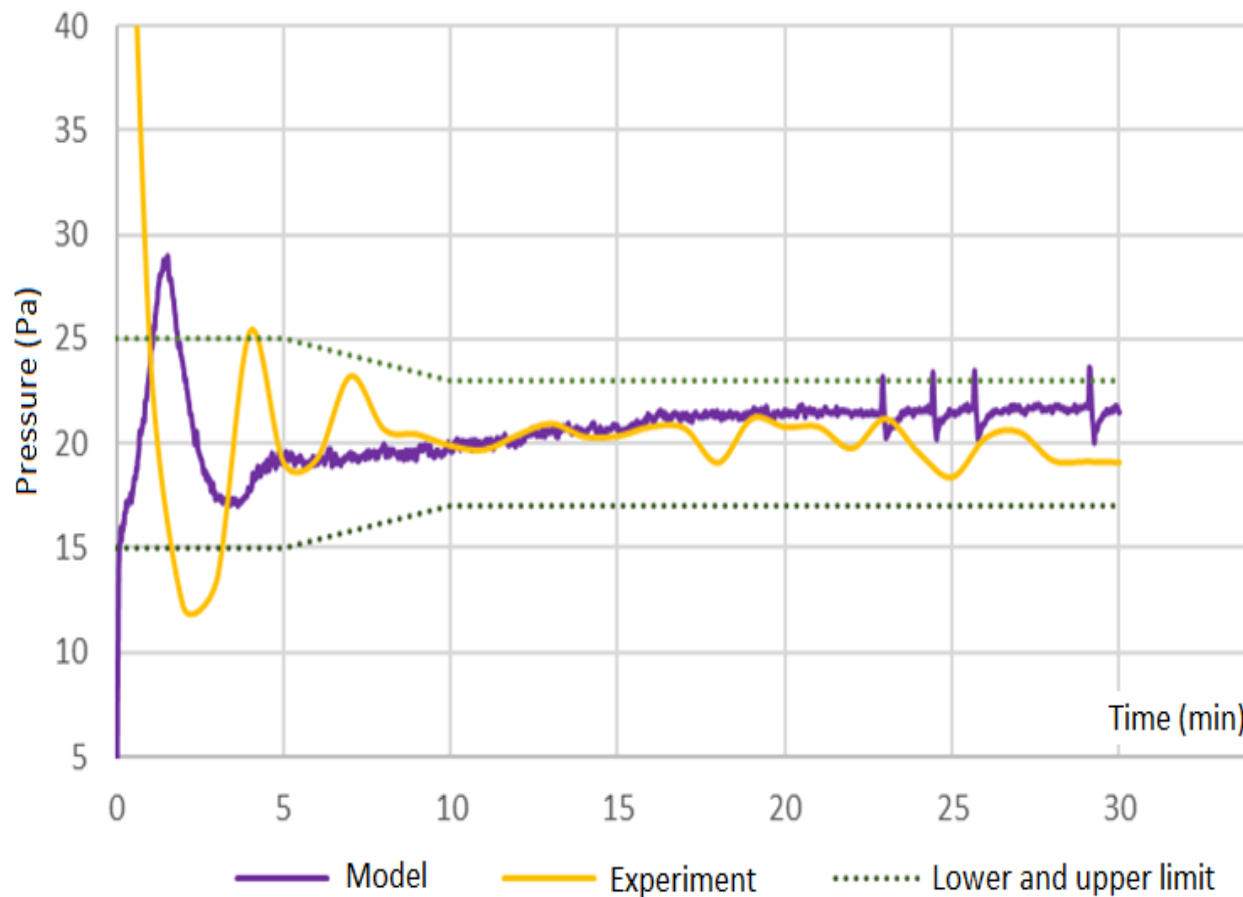
Validation of FDS model





Virtual furnace

Validation of FDS model

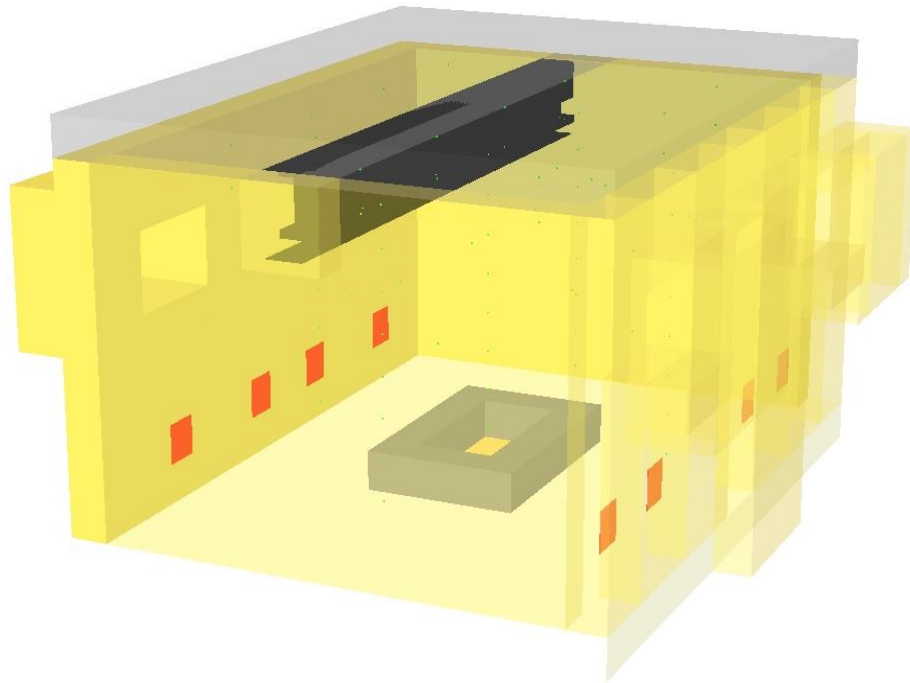




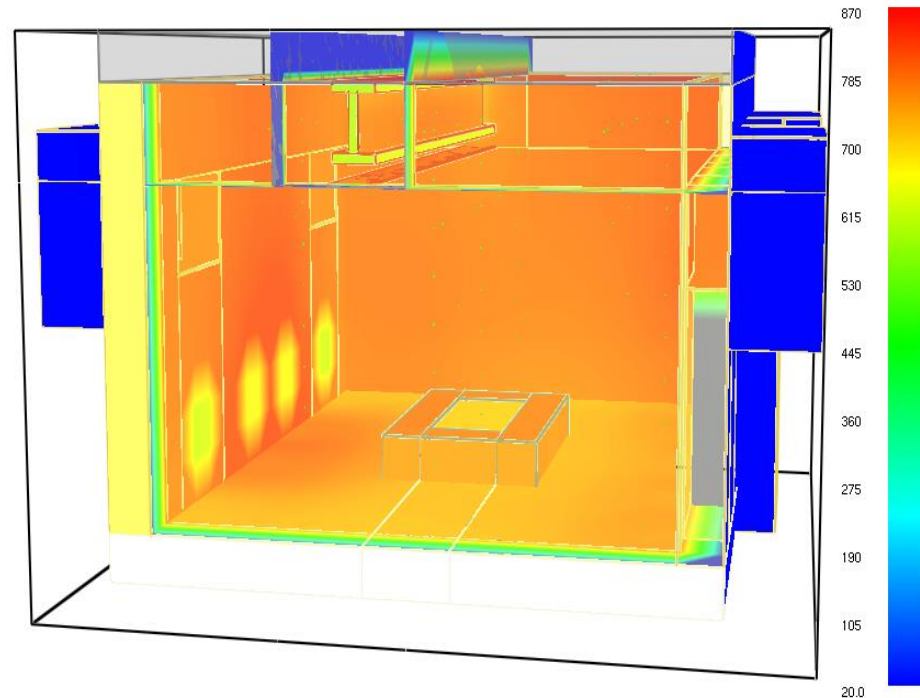
Virtual furnace

Virtual test of a steel beam

- IPE 400
- Heating according to standard temperature curve



FDS model of furnace with the steel beam

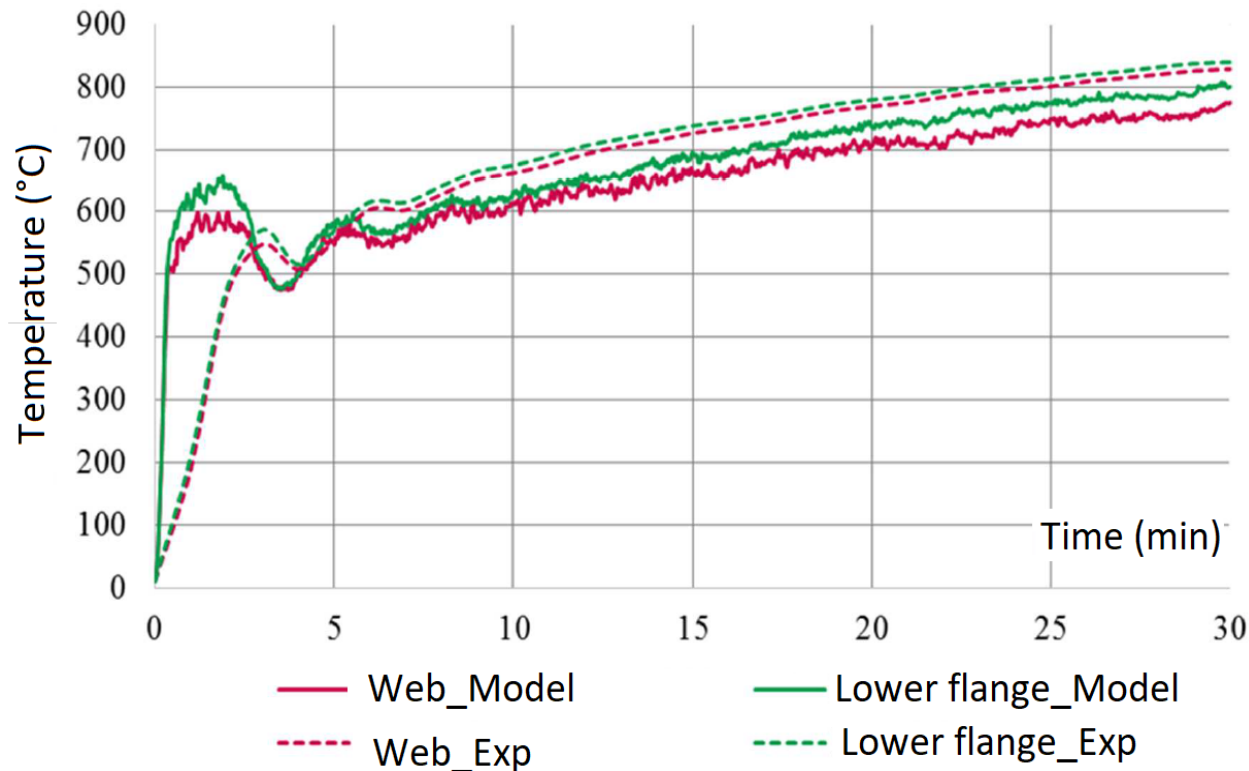


Surface temperatures in 10 min



Virtual furnace

Virtual test of a steel beam – thermal part



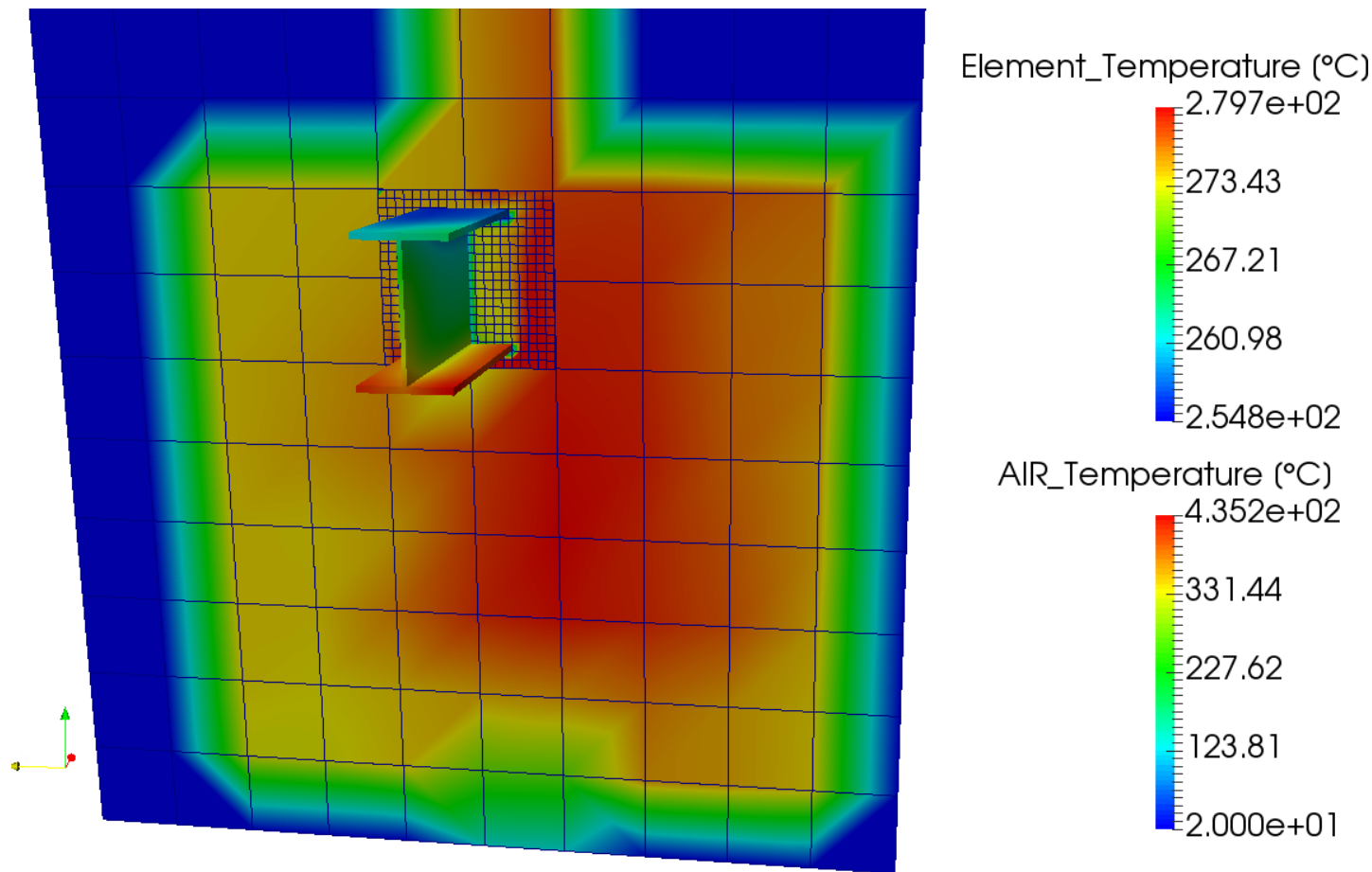
Comparison of adiabatic surface temperature





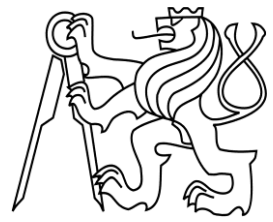
Virtual furnace

Virtual test of a steel beam – mechanical part



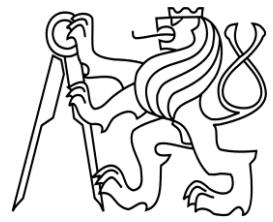
Coupled FDS-OOFEM model

Conclusion

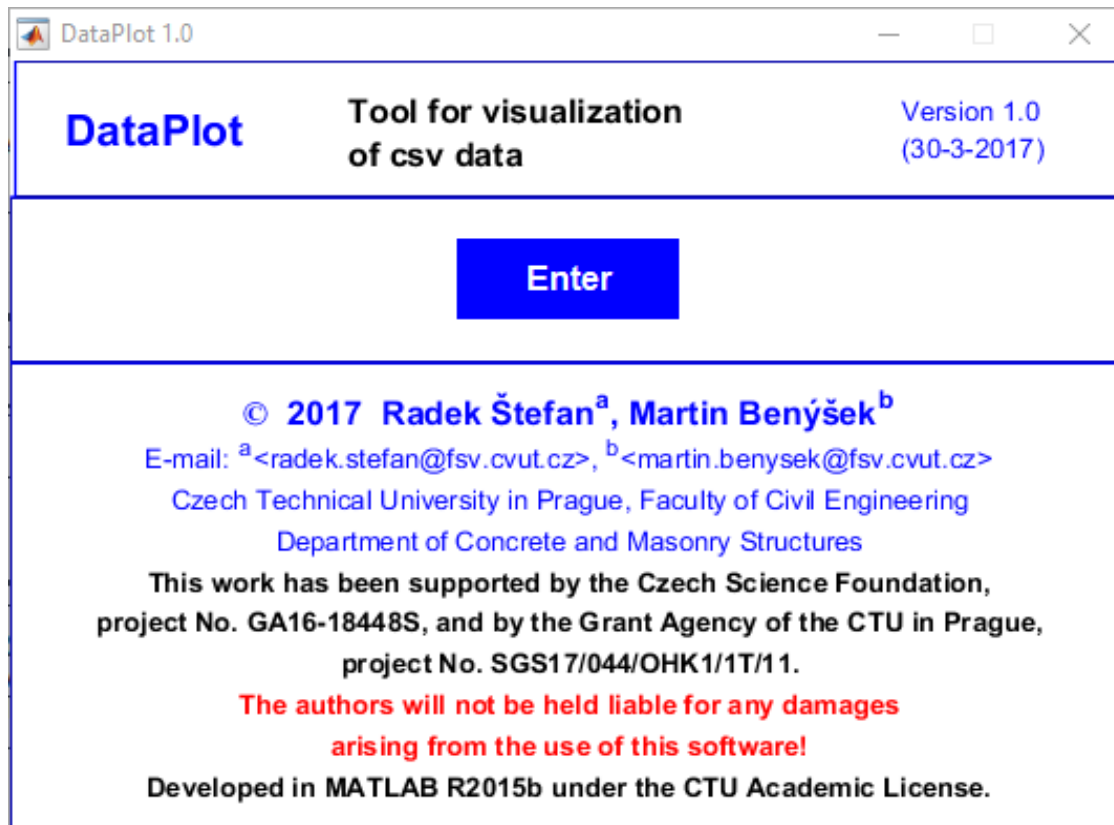


- Fire resistance usually proved by standard fire tests
- Virtual furnace (FDS-OOFEM)
- Validation of FDS model to real fire tests – good agreement
- Further improvement is needed
- Coupling of CFD-FEM is a suitable method for modelling of standard fire test for fire resistance of structures
 - Reducing of cost
 - Repetition of testing
 - Optimization of settings of real furnace

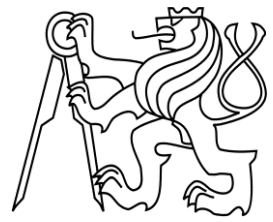
DataPlot



Simple software to modify data from FDS – freely available



DataPlot



DataPlot 1.0

Input

Load

File name

?

x-axis variable

list of arguments

y-axis variable(s)

list of values

?

Results

Export

Plot

?

Exit

Back

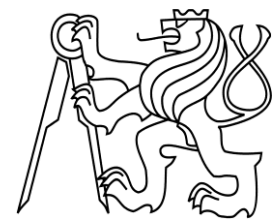
Help

Load

Load the data (e.g. the output from Fire Dynamics Simulator) respecting the following rules:

- Input file must be in .csv format (the first sheet is assumed for the calculation).
- The first row must contain the units of variables separated by ",".
- The second row must contain the names of variables separated by ",".
- The third row and the others must contain the variables data.
- Do not use "," in the names of variables.

DataPlot



DataPlot 1.0

Input

Load pec_hrr.csv ?

x-axis variable

Time
HRR
Q_RADI
Q_CONV
Q_COND
Q_DIFF
Q PRES
Q PART
Q GEOM
Q_ENTH
Q_TOTAL
MLR_FUEL
MLR_TOTAL

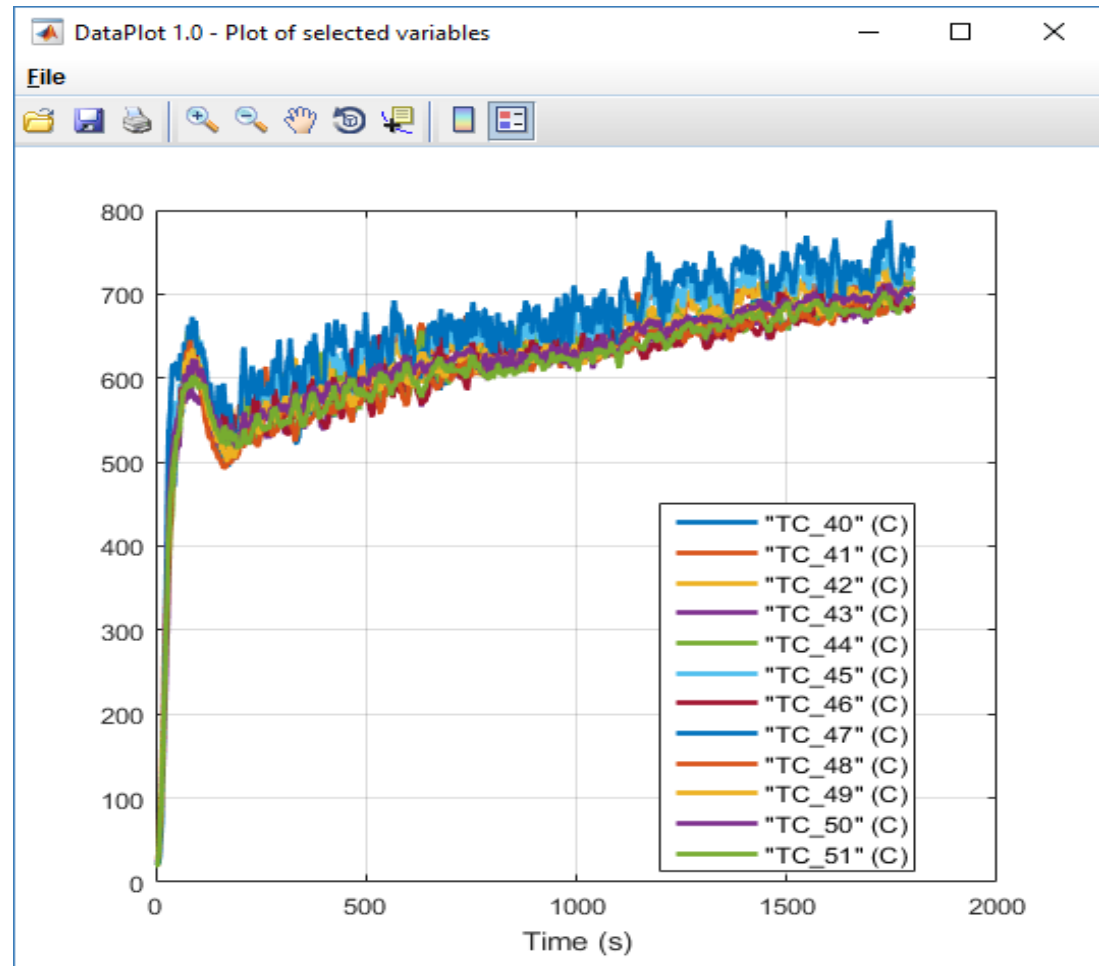
y-axis variable(s)

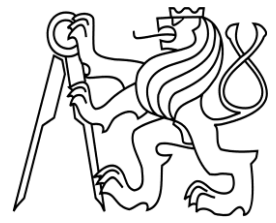
Time
HRR
Q_RADI
Q_CONV
Q_COND
Q_DIFF
Q PRES
Q PART
Q GEOM
Q_ENTH
Q_TOTAL
MLR_FUEL
MLR_TOTAL

Results

Export Plot ?

Exit Back





Thank you for your attention!

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